

F-HSP-U1

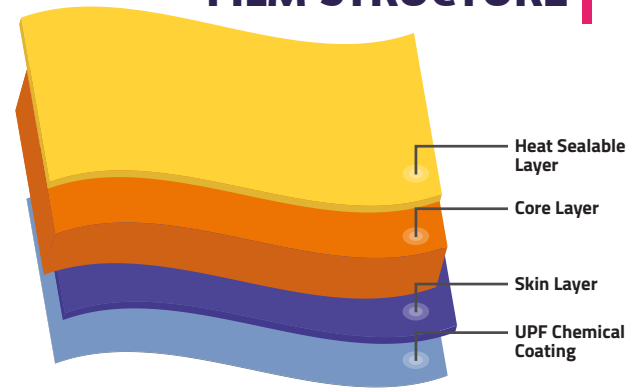
CHEMICAL COATED HEAT SEALABLE FILM

F-HSP-U1 is a co-extruded BOPET film. The film is Heat Sealable on one side with the other side UPF Chemical Coated.

KEY FEATURES:

- One side special modified heat seal functional surface has excellent heat seal strength
- Good handling properties with excellent metal adhesion
- Seals to itself, APET, CPET, & PVDC
- Does not seal against PE, PP, or PS

FILM STRUCTURE



APPLICATION:

- Lidding & Laminate
- Flexible Packaging
- Food tray applications

PROPERTIES		TEST METHOD	UNIT	TYPICAL VALUES		
THICKNESS		Internal	Micron	12	20	23
			(Gauge)	48	80	92
YIELD		Internal	m ² / kg	59.52	35.70	31.05
			in ² / lb	41934	25159	21876
SURFACE TENSION (min) # (Chemical Coated Surface)		ASTM D-2578	dyne/cm	48		
COF (max) (One side to the other side)		ASTM D-1894	-	0.60	0.60	0.60
HAZE (max)		ASTM D-1003	%	4.0	4.5	5.0
TENSILE STRENGTH AT BREAK (min)	MD	ASTM D-882	kg/cm ²	1700	1600	1600
	TD			1900	2000	2000
	MD		(Psi)	24200	22700	22700
	TD			27000	28500	28500
ELONGATION AT BREAK (min)	MD	ASTM D-882	%	115	120	120
	TD			85	90	90
LINEAR SHRINKAGE (max) (30 Minute at 150°C)	MD	ASTM D-1204	%	3.0		
	TD			1.0		
HEAT SEAL TEMP. RANGE		Internal	°C	110-200	120-200	120-200
SEAL STRENGTH (120°C, 1 sec, 2.8 bar)	FIN SEAL	ASTM D-882	gm/25mm	400	600	700
MVTR (38°C & 90% RH) (typical)		ASTM F-1249	gm/m ² /day	45	35	30
			(gm/100 in ² /day)	2.9	2.3	2.0
OTR (23°C & 0% RH) (typical)		ASTM D-3985	cc/m ² /day	130	90	80
			(cc/100 in ² /day)	8.5	5.8	5.2

The inherent surface tension of the Untreated side of any PET film is a minimum of 42 dyne/cm.

STORAGE & HANDLING

SELEXIBLE needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, SELEXIBLE is suitable for use within 270 days from the date of shipment.

FOOD CONTACT

SELEXIBLE complies with EU and FDA regulations on plastic materials used for food grade applications. Specific documents and SDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.



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